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Date Prepared: SEPTEMBER 2009

## Mercon® V Synthetic Blend

### 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

#### Material Identity

Product Name: Mercon V Synthetic Blend

#### Company

Rallye Lubricants  
1601 McCloskey Blvd.  
Tampa, Florida 33605  
(813)248-1988

#### Telephone Numbers

Emergency: 1-800-424 9300 (Chemtrec)  
Technical Information: 1-800-368-1264

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### 2. COMPOSITION/INFORMATION ON INGREDIENTS

Ingredient(s)	CAS Number	% (by weight)
HIGHLY REFINED SYNTHETIC BASE OILS	64742-54-7	77.0- 87.0
AUTOMATIC TRANSMISSION FLUID ADDITIVE		4.4- 14.0
VICOSITY INDEX IMPROVER		3.8- 14.0
POLYALKYLMETHACRYLATE		1.6- 12.0

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### 3. HAZARDS IDENTIFICATION

#### Potential Health Effects

##### Eye

Can cause eye irritation.

##### Skin

Prolonged or repeated contact may dry and crack the skin.  
Additional symptoms of skin contact may include: acne, Passage of this material into the body through the skin is possible, but it is unlikely that this would result in harmful effects during safe handling and use.

##### Swallowing

Swallowing small amounts of this material during normal handling is not likely to cause harmful effects.

##### Inhalation

It is possible to breathe this material under certain conditions of handling and use (for example, during heating, spraying, or

stirring). Breathing small amounts of this material during normal handling is not likely to cause harmful effects. Symptoms usually occur at air concentrations higher than the recommended exposure limits (See Section 8).

#### Symptoms of Exposure

Signs and symptoms of exposure to this material through breathing, swallowing, and/or passage of the material through the skin may include: stomach or intestinal upset (nausea, vomiting, diarrhea) irritation (nose, throat, airways).

#### Target Organ Effects

No data

#### Developmental Information

There are no data available for assessing risk to the fetus from maternal exposure to this material.

#### Cancer Information

This material is not listed as a carcinogen by the International Agency for Research on Cancer, the National Toxicology Program, or the Occupational Safety and Health Administration.

#### Other Health Effects

No data

#### Primary Route(s) of Entry

Inhalation, Skin contact, Eye contact, Ingestion.

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## 4. FIRST AID MEASURES

### Eyes

If symptoms develop, move individual away from exposure and into fresh air. Flush eyes gently with water while holding eyelids apart. If symptoms persist or there is any visual difficulty, seek medical attention.

### Skin

Remove contaminated clothing. Wash exposed area with soap and water. If symptoms persist, seek medical attention. Launder clothing before reuse.

### Swallowing

Seek medical attention. If individual is drowsy or unconscious, do not give anything by mouth; place individual on the left side with the head down. Contact a physician, medical facility, or poison control center for advice about whether to induce vomiting. If possible, do not leave individual unattended.

### Inhalation

If symptoms develop, move individual away from exposure and into fresh air. If symptoms persist, seek medical attention. If breathing is difficult, administer oxygen. Keep person warm and quiet; seek immediate medical attention.

#### Note to Physicians

Acute aspiration of large amounts of oil-laden material may produce a serious aspiration pneumonia. Patients who aspirate these oils should be followed for the development of long-term sequelae. Repeated aspiration of small quantities of mineral oil can produce chronic inflammation of the lungs (i.e. lipoid pneumonia) that may progress to pulmonary fibrosis. Symptoms are often subtle and radiological changes appear worse than clinical abnormalities. Occasionally, persistent cough, irritation of the upper respiratory tract, shortness of breath with exertion, fever, and bloody sputum occur. Inhalation exposure to oil mists below current workplace exposure limits is unlikely to cause pulmonary abnormalities. Preexisting disorders of the following organs ( or organ systems) may be aggravated by exposure to this material: skin, lung (for example, asthma-like conditions).

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#### 5. FIRE FIGHTING MEASURES

##### Flash Point

210.0 F (98.8 C)

##### Explosive Limit

No data

##### Autoignition Temperature

No data

##### Hazardous Products of Combustion

May form: aldehydes, carbon dioxide and carbon monoxide, oxides of sulfur, nitrogen and phosphorus, various hydrocarbons.

##### Fire and Explosion Hazards

Never use welding or cutting torch on or near drum (even empty) because product (even just residue) can ignite explosively. Dense smoke may be generated while burning.

##### Extinguishing Media

regular foam, carbon dioxide, dry chemical.

##### Fire Fighting Instructions

Water or foam may cause frothing which can be violent and possibly endanger the life of the firefighter. Water may be used to keep fire-exposed containers cool until fire is out. Wear a self-contained breathing apparatus with a full facepiece operated in the positive pressure demand mode with appropriate turn-out gear and chemical resistant personal protective equipment. Refer to the personal protective equipment section of this MSDS.

##### NFPA Rating

Health - 1, Flammability - 1, Reactivity - 0

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## 6. ACCIDENTAL RELEASE MEASURES

### Small Spill

Absorb liquid on vermiculite, floor absorbent or other absorbent material. Persons not wearing proper personal protective equipment should be excluded from area of spill. Scoop or scrape up. Put in container for recovery or disposal.

### Large Spill

Prevent run-off to sewers, streams or other bodies of water. If run-off occurs, notify proper authorities as required, that a spill has occurred. Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed. Stop spill at source, dike area of spill to prevent spreading, pump liquid to salvage tank. Remaining liquid may be taken up on sand, clay, earth, floor absorbent, or other absorbent material and shoveled into containers.

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## 7. HANDLING AND STORAGE

### Handling

Containers of this material may be hazardous when emptied. Since emptied containers retain product residues (vapor, liquid, and/or solid), all hazard precautions given in the data sheet must be observed. Precautions during use: avoid prolonged or frequently repeated skin contact with this material. Skin contact can be minimized by wearing impervious protective gloves. As with all products of this nature, good personal hygiene is essential. Hands and other exposed areas should be washed thoroughly with soap and water after contact, especially before eating and/or smoking. Regular laundering of contaminated clothing is essential to reduce indirect skin contact with this material.

### Storage

Containers should be stored in a cool, dry, well-ventilated area. Store away from flammable materials, sources of heat and flame and foodstuffs. Exercise caution to prevent damage to or leakage from the container. Guard against water contamination to prevent decomposition.

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## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Eye Protection

Chemical splash goggles in compliance with OSHA regulations are advised; however, OSHA regulations also permit other type safety glasses. Consult your safety representative.

### Skin Protection

Not normally required. However, wear resistant gloves such as nitrile rubber to prevent irritation which may result from prolonged or repeated skin contact with product.

### Respiratory Protections

If workplace exposure limit(s) of product or any component is exceeded (See Exposure Guidelines), a NIOSH/MSHA approved air supplied respirator is advised in absence of proper environmental control. OSHA regulations also permit other NIOSH/MSHA respirators (negative pressure type) under specified conditions (consult your industrial hygienist). Engineering or administrative controls should be implemented to reduce exposure.

### Engineering Controls

Provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below level of overexposure (from known, suspected or apparent adverse effects).

### Exposure Guidelines

#### Component

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DISTILLATES, PETROLEUM, HYDROTREATED HEAVY PARAFFINIC (64742-54-7)

OSHA VPEL 5.000 mg/m<sup>3</sup> - TWA

ACGIH TLV 5.000 mg/m<sup>3</sup> - TWA

AUTOMATIC TRANSMISSION FLUID ADDITIVE

No exposure limits established

VICOSITY INDEX IMPROVER

No exposure limits established

POLYALKYLMETHACRYLATE

No exposure limits established

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## 9. PHYSICAL AND CHEMICAL PROPERTIES

### Boiling Point

No data

### Vapor Pressure

(for product)

.000

### Specific Vapor Density

No data

### Specific Gravity

.849 @ 60.00 F

### Liquid Density

7.070 lbs/gal @ 60.00 F

7.070 lbs/gal @ 60.00 F

### Percent Volatiles (Including Water)

No data

Evaporation Rate

No data

Appearance

CLEAR, DRY, & BRIGHT

State

LIQUID

Physical Form

No data

Color

RED

Odor

No data

pH

No data

Viscosity

7.1 cst @ 100 C

33.7 cst @ 40 C

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## 10. STABILITY AND REACTIVITY

Hazardous Polymerization

Product will not undergo hazardous polymerization.

Hazardous Decomposition

May form: carbon dioxide and carbon monoxide, oxides of sulfur, nitrogen and phosphorus, various hydrocarbons.

Chemical Stability

Stable.

Incompatibility

Avoid contact with: strong oxidizing agents.

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## 11. TOXICOLOGICAL INFORMATION

No data

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## 12. ECOLOGICAL INFORMATION

No data

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### 13. DISPOSAL CONSIDERATION

#### Waste Management Information

Dispose of in accordance with all applicable local, state and federal regulations.

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### 14. TRANSPORT INFORMATION

#### DOT Information - 49 CFR 172.101

DOT Description:  
Not Regulated

Container/Mode:  
CASES/SURFACE - NO EXCEPTIONS

NOS Component:  
None

#### RQ (Reportable Quantity) - 49 CFR 172.101

Not applicable

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### 15. REGULATORY INFORMATION

#### US Federal Regulations

TSCA (Toxic Substances Control Act) Status  
TSCA (UNITED STATES) The intentional ingredients of this product are listed.

CERCLA RQ - 40 CFR 302.4  
None

SARA 302 Components - 40 CFR 355 Appendix A  
None

Section 311/312 Hazard Class - 40 CFR 370.2  
Immediate(X) Delayed( ) Fire( ) Reactive( ) Sudden  
Release of Pressure( )

SARA 313 Components - 40 CFR 372.65  
None

#### International Regulations

##### Inventory Status

AICS (AUSTRALIA) This material or a component requires notification before sale or importation.  
ECL (SOUTH KOREA) The intentional ingredients of this product are listed.  
ENCS (JAPAN) This material or a component requires notification before sale or importation.  
PICCS (PHILIPPINES) This material or a component requires notification before sale or importation.

State and Local Regulations  
California Proposition 65  
None

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#### 16. OTHER INFORMATION

The information in this Material Safety Data Sheet should be provided to all who will use, handle, store, transport, or otherwise be exposed to this product. This information has been prepared for the guidance of plant engineering, operations, and management and for persons working with or handling this product XCEL Oil Co. Believes the information to be reliable and up to date as of the date of publication, but makes no warranty that it is.

END OF DOCUMENT