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MATERIAL SAFETY DATA SHEETS

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

GENERIC NAME: Engine Flush

ISSUE DATE: SEPTEMBER 2009

TRADE NAMES:

1. RALLYE® Engine Flush

CAS NUMBER: Mixture
SYNONYMS / GENERAL NAMES: Petroleum Distillate
24 HOUR EMERGENCY TELEPHONE: (CHEMTREC) 1-800-424-9300
TECHNICAL INFORMATION: 813-248-1988

2. COMPOSITION / INFORMATION ON INGREDIENTS / HAZARDOUS INGREDIENTS

| COMPONENTS | CAS NO. | % | HAZARD DATA |
|------------------|------------|-----|----------------------------------|
| LIGHT DISTILLATE | 64742-53-6 | 100 | Skin LD50 (rabbit): > 2000 mg/kg |

3. HAZARDOUS IDENTIFICATION

| | |
|------------------------------|---|
| IRRITANCY: | Breathing high concentrations of vapor or mist irritate the respiratory tract. |
| REPRODUCTIVE EFFECTS: | High concentrations of vapor or mist may irritate the respiratory tract (nose, throat, and lungs) |

4. FIRST AID MEASURES

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| EYES: | Flush with water for at least 15 minutes. If irritation persists, obtain medical assistance. |
| DERMAL: | Wash with soap and water. Do not wear heavily contaminated clothing before laundering. |
| INGESTION: | Do NOT induce vomiting. Do NOT Give Liquids. Immediately seek medical attention. |
| INHALATION: | Remove to fresh air. If not breathing, give artificial respiration. Seek medical aid. |

5. FIRE FIGHTING MEASURES

FLASH POINT, °C (°F): 82°C (180°F)
EXTINGUISHING MEDIA: Carbon Dioxide, dry chemical, regular foam, or water spray. Spattering and foaming may occur from spraying water or foam on high-flash -point liquids.
SPECIAL FIRE FIGHTING PROCEDURES: Keep storage containers cool with water spray. Positive-pressure, self-contained breathing apparatus (SCBA) and structural firefighters'
EXPLOSION HAZARDS: Combustible Liquid
NFPA RATING: **HEALTH:** 1 **FLAMMABILITY:** 2 **REACTIVITY:** 0

6. ACCIDENTAL RELEASE MEASURES

SPILL PROCEDURES: Remove all ignition sources. Stop leak if you can do it without risk. Ventilate area and avoid breathing vapor or mist. Contain away from surface waters and sewers. Contain as a liquid for possible recovery or sorb with compatible sorbent material and shovel into collapsible container for disposal.

7. HANDLING AND STORAGE

HANDLING PROCEDURES: Keep away from intense heat, sparks, or flame. Empty containers may contain product residue which could include flammable or explosive vapors.

STORAGE PROCEDURES: Do not apply heat or flame to container. Keep separate from strong oxidizing agents.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

| | |
|---------------------------------|--|
| ENGINEERING CONTROLS: | Provide general ventilation needed to maintain concentration of vapor or mist below applicable exposure limits. |
| SKIN PROTECTION: | Where skin contact is likely, wear Neoprene, Nitrile, or equivalent gloves; use of natural rubber or equivalent gloves is not recommended. |
| EYE PROTECTION: | Safety goggles, or chemical splash goggles if splashing is anticipated. |
| RESPIRATORY PROTECTION: | Normally none required. If high vapor or mist concentrations expected - use respirator approved for organic vapors and mists. |
| CLOTHING RECOMMENDATION: | Wear appropriate chemical-resistant apron or other protective clothing. |

9. PHYSICAL AND CHEMICAL PROPERTIES

| | |
|--------------------------------------|---------------------------------|
| APPEARANCE: | Clear - Amber Liquid |
| ODOR: | Liquid petroleum odor |
| pH: | NA |
| VAPOR PRESSURE, mm Hg: | < 0.08 mm Hg at 68°F |
| VAPOR DENSITY: | 5+ (air = 1) |
| BOILING POINT, 760 mm Hg, °C: | 424°F (218°C) |
| SOLUBILITY IN WATER: | Insoluble |
| SPECIFIC GRAVITY: | 0.86 (water = 1) |
| EVAPORATION RATE: | 1000 x slower (ethyl ether = 1) |

10. STABILITY AND REACTIVITY

| | |
|-------------------------|--------------------------|
| STABILITY: | Stable |
| INCOMPATIBILITY: | Strong oxidizing agents. |
| POLYMERIZATION: | None |

11. TOXICOLOGICAL INFORMATION

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|----------------------------------|--|
| EYE IRRITATION: | May be mildly irritating. Minimally irritating on contact. |
| DERMAL IRRITATION: | Transient, slight irritant. |
| INJECTION: | Subcutaneous or intramuscular injection may cause irritation, erythema, edema. |
| CHRONIC EXPOSURE SYMPTOMS | Prolonged or repeated skin contact may cause drying, cracking, or dermatitis. |
| INGESTION: | Practically non-toxic. Harmful or fatal if swallowed and/or vomiting occurs because it can enter the lungs and cause damage – pulmonary aspiration hazard. |

12. HEALTH INFORMATION

HMIS RATING: HEALTH: 1 FLAMMABILITY: 2 REACTIVITY: 0

| | | | |
|----|---------------------|----|-----------------------------|
| No | HIGHLY TOXIC | No | SENSITIZER |
| No | TOXIC | No | REPRODUCTIVE EFFECTS |
| No | CORROSIVE | No | MUTAGEN |
| No | IRRITANT | No | TARGET ORGAN |

13. DISPOSAL CONSIDERATIONS

WASTE DISPOSAL: It is the responsibility of the user to determine if the material is a hazardous waste at the time of disposal. Check before disposing to be sure you are in compliance with all applicable laws and regulations.

14. TRANSPORT INFORMATION**DOT (DEPARTMENT OF TRANSPORTATION)**

| | |
|-------------------------------|---|
| PROPER SHIPPING NAME: | Combustible Liquid, N.O.S. (Contains Petroleum Distillates) |
| HAZARD CLASS: | Combustible Liquid |
| IDENTIFICATION NUMBER: | NA 1993 |
| LABEL REQUIRED: | Combustible Liquid |

15. REGULATORY INFORMATION**SARA SECTION 313 - TOXIC CHEMICALS:**

This product does not contain toxic chemicals under SARA Section 313 and 40 CFR Part 372.

SARA SECTION 311 - HAZARD CATEGORIES:

This product may meet one or more of the criteria for the hazard categories defined in 40 CFR Part 370 as established by Sections 311 and 312 of SARA as indicated below:

| | | | |
|-----|--|----|--|
| Yes | IMMEDIATE (ACUTE) HEALTH HAZARD | No | SUDDEN RELEASE OF PRESSURE HAZARD |
| No | DELAYED (CHRONIC) HEALTH HAZARD | No | REACTIVE HAZARD |
| Yes | FIRE HAZARD | | |

SARA SECTION 302 - EXTREMELY HAZARDOUS WASTE:

This product is not known to contain any components in concentrations greater than one percent that are listed as Extremely Hazardous Substances in 40 CFR Part 355 pursuant to the requirements of Section 302(a) of SARA.

CLEAN WATER ACT (CWA):

Under the CWA, discharges of crude oil and petroleum products to surface water without proper Federal and State permits must be reported immediately to the National Response Center at (800) 424-8802.

CERCLA HAZARDOUS SUBSTANCES:

As defined by CERCLA, the term "hazardous substance" does not include petroleum, including crude oil or any fraction thereof which is not otherwise specifically listed or designated as a hazardous substance.

U.S. TSCA INVENTORY

All components of this material are on the U.S. TSCA Inventory or are not required to be listed on the U.S. TSCA Inventory

16. OTHER INFORMATION

WHMIS CLASSIFICATION: Class B Division 3 - Combustible Liquid

THE INFORMATION IN THIS MATERIAL SAFETY DATA SHEET SHOULD BE PROVIDED TO ALL WHO WILL USE, HANDLE, STORE, TRANSPORT, OR OTHERWISE BE EXPOSED TO THIS PRODUCT. THIS INFORMATION HAS BEEN PREPARED FOR THE GUIDANCE OF PLANT ENGINEERING, OPERATIONS AND MANAGEMENT AND FOR PERSONS WORKING WITH OR HANDLING THIS PRODUCT. RALLYE LUBRICANTS BELIEVES THIS INFORMATION TO BE RELIABLE AND UP TO DATE AS OF THE DATE OF PUBLICATION, BUT MAKES NO WARRANTY THAT IT IS.

| | | | | | |
|---------------------------|-----------|------------|--------------|----------|-------------|
| NFPA HAZARD RATING | least - 0 | slight - 1 | moderate - 2 | high - 3 | extreme - 4 |
| HMIS HEALTH RATING | least - 0 | slight - 1 | moderate - 2 | high - 3 | extreme - 4 |